Thank you for choosing the Keystone Collections™. Our family of craftsmen take great care in manufacturing your furniture. Our processes focus on showcasing and celebrating the unique grain patterns and variations in hue that make solid hardwood so enchanting. Your choice of the Keystone Collections™ is backed by our family of craftsmen with over 200 years combined experience in the woodworking industry. Our commitment to you is a lifetime guarantee for your investment in solid hardwood furnishings that will benefit yourself and your family.

Keystone Collections™
Lifetime Guarantee

Integrity of Workmanship gives you peace of mind. Should your furniture fail because of defective workmanship during the life-time of the original owner, we will repair or replace it.

Normal wear, misuse, alterations, commercial use, finish, and seasonal splits are excluded. Transportation is the responsibility of the consumer.

To activate your Lifetime Guarantee, simply register online at www.keystonecollections.com.

Guaranteed completion dates.

Your furniture is built to order, to your exact specifications. When you place your order, we guarantee the date when your furniture will be completed.

“Partners and Brothers”

Marvin Martin
marvinm@keystonecollections.com

James Martin
jamesm@keystonecollections.com
here at the home of the Keystone Collections™, we believe that we are called to be good stewards of all the resources God has entrusted to us. This stewardship also translates to the personal health and well being of our team members and the manufacture and delivery of furniture in an environmentally responsible manner.

Sustainable Manufacturing

We work with lumber harvested from the Appalachian mountain region of the USA, using suppliers who are adhering to sustainable forestry principles on both public and private timberlands. These practices for the management, reforestation, growing, nurturing, and harvesting of trees help to protect the landscapes and fragile ecosystems of our forests and ensure the availability of lumber for future generations. Actually, our forests are being replenished at a faster rate than they are being harvested. Most of our sources are located within 350 miles of our manufacturing facility, saving fuel, shipping costs, and leaving a smaller carbon footprint than imported lumber.

Our continual reinvestment into modern manufacturing technology helps to maintain maximum material yields and makes the most of each piece of wood with as little waste as possible. Everyone in our organization is focused on continuous improvement to eliminate waste in every aspect of our manufacturing. Leftover wood waste is used locally for heating sources and the sawdust goes to local farmers for animal bedding.

Our packaging materials include corrugated cardboard boxes containing forty percent recycled content and are recyclable.

Wood

RED OAK  Easily the most abundant and popular of the hardwoods, red oak is hard, has excellent wear resistance and can be stained to a beautiful finish. Oak will also take more abuse, due to the hardness of the grain.

CHERRY  Cherry is one of the most sought after wood types for use in fine furnishings. It is an excellent choice for casual and formal styles of furniture, as the finish brings out the silky rich luster that is only found in solid cherry.

HARD MAPLE  Hard maple is a moderately heavy wood with a uniform texture. It is a very dense wood which gives durability and finishes smoothly.

QUARTERSAWN WHITE OAK  A special method of sawing the white oak log yields a limited quantity of excellent grade lumber featuring special effects in the wood graining. It has outstanding resistance to wear and abrasion.

Many More Hardwood Options

Through our custom department, we offer many other choices like tiger maple, walnut, brown maple, hickory, mahogany – or any of your favorite exotic woods!

How do I distinguish “Finish” from “Wood”?

Sometimes things are not quite as they initially seem to be. A “cherry finish”, for example, could simply mean that the furniture has a reddish stain, or looks similar to cherry wood, even though there is no real cherry wood used in its construction. Keystone Collections™ furniture is constructed of solid hardwoods – no particleboard, fiberboard, or inferior wood is used anywhere. This assures you of furnishings that will last a life-time… and beyond.
Subtle opulence and grand French design revive historical richness and tradition.
Timeless styling with classic forms feature elegant moldings and graceful curvatures.
#62403 Versailles Euro Bed (Queen)
65-3/4"W  89-1/2"L  50-5/8"H
18-3/8"H Footboard
Also available in Twin, Full, King, California King

#62850 Versailles Nightstand
26-1/2"W  16-3/4"D  30-1/4"H
Server Tray option
Accessory Organizer option
Concealed Lower Drawer option

Showed in Cherry with Breckenridge Stain

#62423 Versailles Panel Bed (Queen)
67-1/4"W  86-7/8"L  56"H
32-1/4"H Footboard
Also available in Twin, Full, King, California King

#62941 Versailles Large Mirror
48"W  42-1/2"H
4" depth with Beveled Glass

#62883 Versailles Triple Dresser
72-1/2"W  19-3/4"D  38-1/2"H

Standard Feature: Full Extension Soft-Close Drawer Glides
#62881 Versailles Single Dresser
40"W  19-3/4"D  38-1/2"H

#62940 Versailles Small Mirror
48"W  30"H  4" depth with Beveled Glass

#62952 Versailles Double Dressing Chest
60"W  19-3/4"D  50-3/4"H

#62870 Versailles Lingerie Chest
30"W  19-3/4"D  60-3/4"H

#62860 Versailles Bedside Chest
37-1/2"W  16-3/4"D  30-1/4"H
Shown in Cherry with Harvest Stain
Shade-In Finish option

#62413 Versailles Sleigh Bed (Queen)
65-3/4"W  93"L  56-1/2"H
33-3/4"H Footboard
Also available in Twin, Full, King, California King

Shown in Cherry with Harvest Stain
Shade-In Finish option

#62413 Versailles Sleigh Bed (Queen)
65-3/4"W  93"L  56-1/2"H
33-3/4"H Footboard
Also available in Twin, Full, King, California King

Versailles

#62881 Versailles Single Dresser
40"W  19-3/4"D  38-1/2"H

#62940 Versailles Small Mirror
48"W  30"H  4" depth with Beveled Glass

#62952 Versailles Double Dressing Chest
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37-1/2"W  16-3/4"D  30-1/4"H
Shown in Cherry with Harvest Stain
Shade-In Finish option

Versailles
#62953 Versailles Triple Dressing Chest
72-1/2"W 19-3/4"D 50-3/4"H

#62910 Versailles Chifforobe
72-1/2"W 22"D 69"H

#62890 Versailles Chest of Drawers
40-1/2"W 19-3/4"D 55-1/2"H

#62882 Versailles Double Dresser
60"W 19-3/4"D 38-1/2"H

Standard Feature: Full Extension Soft-Close Drawer Glides
Transitions
Classic meets contemporary with clean straight lines to effortlessly balance simplicity and sophistication.
**#68423 Transitions Panel Bed (Queen)**
66-1/2"W  84-1/4"L  52"H  
15"H Footboard
Also available in Twin, Full, King, California King

**#68850 Transitions Nightstand**
25-1/8"W  16-1/2"D  30-1/4"H

**#68883 Transitions Triple Dresser**
71"W  19-7/8"D  38-1/2"H

**#68880 Transitions Chest of Drawers**
39"W  19-3/4"D  55-1/2"H

**#68941 Transitions Large Mirror**
42-1/4"W  37-1/2"H
2" depth with Beveled Glass

*Shown in Cherry with Breckenridge Stain*
#68850 Transitions Nightstand
25-1/8"W 16-1/2"D 30-1/4"H

Transitions Nightstand options

Accessory Organizer
Our optional accessory organizer and power strip in the nightstand allows you to eliminate clutter and get charged up.

Server Tray
An optional, removable nightstand server tray is a handy, convenient way to enjoy, or serve, a special treat.

#68413 Transitions Sleigh Bed (Queen)
64-1/8"W 91"L 53-5/8"H
32-3/4"H Footboard

Also available in Twin, Full, King, California King
#68953 Transitions Triple Dressing Chest
71"W 19-7/8"D 50-3/4"H

#68940 Transitions Small Mirror
42-1/4"W 25-1/8"H
2" depth with Beveled Glass

#68882 Transitions Double Dresser
58-3/4"W 19-7/8"D 38-1/2"H

#68952 Transitions Double Dressing Chest
58-1/2"W 19-7/8"D 50-3/4"H
Shown in Cherry with Espresso Stain

Standard Feature: Full Extension Soft-Close Drawer Glides
“No Rock” Solid Bed Assembly
The in-line industrial lag bolt and dowel pin (not seen) assembly between the bed side rails, head board, and foot board, makes for a “no rock” joint and quiet, peaceful sleep.

Care Light
No more stumbling or fumbling. The Optional Care Light is a motion-activated night guiding light designed to provide soft white light when a person steps out of bed at night. With no wiring required, simply insert batteries and attach to any of your bedroom pieces.

Heavy-Duty Mattress Support
Each bed is equipped with five finished hardwood slats and three supports with adjustable levelers. Giving strength where it’s needed most, this provides stability and support for your mattress.

Dovetailed Slats
Finished hardwood bed slats fit securely in their corresponding metal slat holders, preventing the side rails from bowing.

Bed Quality Features
Personalization
Our optional personalization seals your chosen wording beneath our premier finishes, to permanently identify it as the prized family heirloom your furniture will become. It is also a great way to personalize a gift!

Craftsmen Date & Signature
It shows we care! The personal connection with commitment. When your furniture is completed and inspected, each piece receives our Keystone Collection™ insignia, and the craftsman who built it signs and dates it—the beginning of an heirloom, and to us, a mark of integrity and excellence!

Assigned Serial Numbers
Unlike mass-produced furniture, we don’t start the construction until we receive your order. Then we assign a serial number to your furniture that helps us hand-build your piece exactly the way you want it. Years later, we can match your exact specifications if you wish to add to your collection.

Keystone Finish
Our hand-applied, custom formulated, multi-layered colors and varnishes produce a depth of clarity, beauty, and silky smoothness seldom experienced with today’s furniture. Using up to 20 intensive finishing processes, our finish is tough and durable. With this protection, it’s no surprise that many spills can be wiped up with no permanent stain or damage, and no water-ring stains will form. With proper care, your furniture will continue to look as rich as the day it was made.

Finished Backs
It’s the only way we do it! In addition to eye appeal, finishing the backs of your bedroom furniture helps to protect it from seasonal changes, cracking and warping.

Quality Features and Benefits
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Personalization
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Dresser Quality Features

Ultimate Drawer
Our standard six piece drawers feature dovetailed joints front and back. We do not substitute a different specie of wood in this drawer. For example, in your cherry dresser, your drawer sides will be handcrafted of solid cherry. The drawer fronts are a solid single piece of wood and are grain matched. Utilizing time-proven and labor intensive construction methods, we guarantee our drawers for life.

Additional Storage
Additional storage is available on select styles with our felt-lined “hidden” drawers – uniquely integrated into the molding detail for a clean, uncluttered look.

Finished Drawer Backs & Bottoms
We admit to being obsessive about details. And that attention to detail goes far beneath the surface. Even though you won’t see them often, our drawer backs and bottoms are finished, to prevent warping and to ensure you a life-time of trouble-free service.

Graduated Drawers
Although a bit more costly, drawers that decrease in size from bottom to top result in a truly stylish and sophisticated look.

Excellent Drawer Option
Our optional five piece drawers feature dovetailed joints front and back. The box is crafted and finished in natural red oak while the integrated drawer front will match the case.

Full Extension Soft Close Drawers
Our standard heavy duty and dependable drawer slides are concealed beneath the drawer, and fully extend to allow you to view everything in the drawer. These soft-close slides allow the drawer to easily self-close with just a touch. Rest assured that these slides will provide you with extremely dependable service featuring a static load rating of 100 pounds and have been tested for 100,000 open-close cycles.

Finished and Screwed Cabinet Backs
Finished cabinet backs are full size, inset and screwed in to place – locking out dust, dirt and adding rigidity to the overall piece.

Dustproofing
Our full-size panel in the bottom of all our cabinets helps to keep your belongings dust free. Dust panels between each drawer are available as an option.

Personalization
Our optional personalization seals your chosen wording beneath our premier finishes, to permanently identify it as the prized family heirloom your furniture will become. It is also a great way to personalize a gift!!
Grain Matching
The subtle art of hand-matching wood for grain and color is a neglected and forgotten art in most of today’s furniture. We employ this painstaking process to the drawer fronts of our furniture, allowing you to experience the absolute true beauty of visual unity and fine craftsmanship. This feature is exclusive to our Ultimate Drawer.

Solid Floating Panels
Solid wood floating panels are unstressed by seasonal changes, and actually float within the frame. Embedded soft rubber spacer balls in the frame of all doors hold the door panel in place, absorb vibrations, and alleviate the potential for splits and cracks.

Keystone Finish
Our hand applied, custom formulated, multi-layered colors and varnishes produce a depth of clarity, beauty, and silky smoothness seldom experienced with today’s furniture. Using up to 20 intensive finishing processes, our finish is tough and durable. With this protection, it’s no surprise that many spills can be wiped up with no permanent stain or damage, and no water-ring stains will form. With proper care, your furniture will continue to look as rich as the day it was made.

Craftsman Date & Signature
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Assigned Serial Numbers
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Drawe r Construction
Whether you have a little or a lot, whether it’s heavy or it’s not, our drawer boxes can take it— with a live weight rating of over 300 lbs.

Beveled Glass
Beveled Glass is a standard item on all of our mirrors, allowing an extra dimension of depth and clarity.

Furniture Tipping Restraint
Protect your family and make your furniture safer by installing our (supplied) restraints to help prevent accidental tip-over.

E-Z Mount Mirror
Our innovative “E-Z Mount” mirror system utilizes wooden bars and threaded inserts for a secure fit and quick, easy, installation and removal.
**Hand-Planed Finish**
Recreating the hand-planed look of yesteryear.

Somewhere in our colonial past, a master craftsman bent over his plane. With long, steady strokes, he brought thin curls of wood off the high points of the nightstand top, shaving and sculpting until he was satisfied it was as true as possible. Still imperfect. But a thing of beauty.

Today that look represents an ideal we strive to recreate with our hand-planed option and our very own craftsmen. It’s available on all beds, nightstands, dressers, anything we craft. We also offer custom hand planing options.

This finishing process is available on all our furniture and can be combined with painting, glazing, and distressing options.
Keystone™ Standard Stains

**Hard Maple Finishes**
- Natural
- Honey Spice
- Nutmeg
- Lynford
- Caramel*
- Ginger*
- Chocolate*
- Breckenridge
- Espresso
- Chestnut

*Certain colors on hard maple tend to produce a blotchy finish.

**Cherry Finishes**
- Natural
- Martin Oak
- Autumn Wheat
- Special Cherry
- Woodberry
- Breckenridge
- Harvest
- Rose Blush
- Chocolate
- Cordovan
- Warwick
- Chestnut

**Red Oak Finishes**
- Honey Spice
- Natural
- Provincial
- Cinnamon
- Honey Pine
- Golden Oak
- Martin Oak
- Early American
- Roasted
- Dark Walnut
- Warwick
- Harvest
- Espresso
- Old Plantation

**Quartersawn White Oak Finishes**
- Provincial
- Michaels Cherry
- Espresso
- Old Plantation

Want your own color? We can match one just for you.

*Options Lifetime Guarantee  Custom Handcrafted  Solid Hardwood  Made in U.S.A.*
Selectively painting your furniture is an option that will dramatically change not only its appearance but its mood. Painting shows off the exquisite texture of oak, cherry, or maple, while minimizing the grain color variations. Varnish is applied over the paint, giving extra wear protection.

Want your own color?
We can match one just for you.

**Painted Finishes**

- Parchment
- Almond
- Sandstone
- Buttermilk
- Cottage Green
- Village Green
- Williamsburg Blue
- Heritage Red
- Black
**Distressing:** another finishing option.

Character lines and age marks may not be prized in people, but they certainly are in furniture. Ask us. We have many ways to achieve the heirloom aura you’re looking for. We also offer custom distressing.

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**Keystone Antiquity™**

**Antiquity Finish** (light distressing)

Expert glazing to replicate a rich natural patina, light distressing, slightly eased edges, and pinholes are among the subtle hints of graceful aging that make this lightly antiqued finish so popular.

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Other colors are available in the Keystone Antiquity™ finish. Design it for your tastes—customize this distress package.
Keystone Vintage™

**Vintage Finish** (medium distressing)
The techniques of our light Antiquity Finish are further beautifully accentuated by medium distressing and hand-brushed highlighting to add a century of age to the appearance.

Other colors are available in the Keystone Vintage™ finish.
Design it for your tastes—customize this distress package.
Keystone Legacy™

Legacy Finish (heavy distressing)
Our ultimate antique finish. Rub-throughs of the rich patina are masterfully punctuated with another level of nicks, simulated cracks and other distressing techniques to bespeak several centuries of robust wear and loving care.

Parchment    Cottage Green    Breckenridge Cherry    Copper Mountain Oak
Heritage Red  Black            Harvest Cherry           Harvest Oak
Chocolate Cherry  Indigo Creek Oak

Other colors are available in the Keystone Legacy™ finish. Design it for your tastes — customize this distress package.
Keystone Shade-In

Shade-In Finish

Ingenious toning of stain colors accentuates the already exquisite finish, producing a look of intriguing luxury.
Your Personal Design... Your Way

Walk through a hardwood forest, and you’ll see each maple, oak, or cherry tree is a little different from the ones growing next to it. It’s no surprise even identical nightstands have individual patterns in their grain.

Just as no two pieces of furniture are exactly alike, no two people are exactly alike.

We honor your individuality by offering nearly unlimited possibilities for what is, after all, an intensely personal choice.

Each piece is made to order, one at a time, and to your exact specifications as to style, wood, finish, dimensions, and the other details you select. If you don’t see it, ask for it. Together we’ll create your family’s one-of-a-kind future heirloom.

We care, so we take the extra time required to produce exceptional workmanship. You’ll appreciate our effort time and again as your Keystone Collection becomes a part of your family and its traditions, special moments, and memories.

Custom bedroom furniture, we can do it, your way.
Hardware Choices are Available on All Casegoods and Occasionals

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<th>#227 Natchez</th>
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<th>#175 Elegance</th>
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</table>
Here’s how to preserve the warmth and beauty of your solid hardwood furniture.

**Recommended Care Instructions**

**Control the Environment**

Your furniture responds to changes in temperature and humidity by expanding and contracting. Keep the indoor relative humidity in the 35 to 45 percent range to minimize these effects. Ultraviolet light from the sun and fluorescent fixtures can cause chemical changes in the wood and/or finish. Avoid placing furniture in an area where the sun will shine directly on it. Keep furniture away from direct sources of heating and cooling. Avoid storing furniture in an attic or cellar type environment.

**Effects of the Environment**

If the humidity moves out of the ideal range, solid wood panels can expand or contract. Uncontrolled humidity conditions can also cause splits or cracks in the grain pattern and joints of the wood panels. These symptoms are the result of an uncontrolled environment and are not considered defective. If the environment is not controlled, these conditions should be appreciated as an inherent characteristic of solid wood.

**Avoid Dry Dusting / Wiping**

Dust and other normally occurring materials in a house contain tiny abrasive particles, much like fine sandpaper. When removed with a dry cloth, they abrade the finish and cause tiny scratches. The result in time is a changed appearance, particularly in the most used areas. Prevent this problem by using a cloth dampened with polish or a mild detergent. The moistened cloth picks up and holds the dust so it is less likely to scratch the finish.

**Protect the Finish**

Our products are finished with a premium grade finish which is applied to all our furniture. This conversion varnish is hard, tough and resistant to chips, nicks and scratching. It is also resistant to common household chemicals. The temperature of items placed on the finish should not exceed 150 degrees F.

**Keep it Clean**

Immediately wiping up spills and splashes with a moistened cloth obviously keeps furniture clean; but more importantly, you can easily avoid burdensome cleaning and finish abuse by not allowing the spill to set up or harden. For most routine cleaning, a soft cloth together with warm, soapy water will do the trick. The use of well-formulated cleaning products without abrasives can be effective for those tougher cleaning tasks. If using these products, a follow-up with the warm, soapy water and soft cloth will help extensively.

**Easy-Care Products**

Avoid polishes that contain silicone or ammonia. Lemon oil or similar polishes may be helpful in caring for your furniture. It can be waxed annually. Be careful to completely clean off old wax before applying a new coat.
From our family to yours:

It has been more than two decades since Glenn Martin built his first prototype chair, turning the wood by hand on a small lathe located in his tiny shop in Myerstown, Pennsylvania. Orders soon began at a trickle, as Glenn’s commitment to excellence and integrity of design, coupled with his insistence on only the finest hardwoods and the highest levels of craftsmanship built the reputation of the Keystone Collections.

His family shares his passion for the art of furniture making, and today, they follow his vision for creating handcrafted, hardwood, heirloom-quality furnishings for your home.

It couldn’t be done without our dedicated team of craftsmen, and we thank them for their commitment to our exceptionally high standards, and for the creative ways they find to make our furniture better and better.

We are grateful to God for the physical and spiritual blessing He has bestowed on us. As His stewards, we want to glorify Him by the use of those natural, renewable resources he has placed on Earth. Our desire is that our work will be acceptable to Him; and useful and satisfying to you.

The Martins